

Technical Data

Pump Name

3E 80-200/18.5

Customer	Date	09.06.2024	Company
Contact	Item no.		Issued by
Phone	Project		Phone
E-mail	Project ID		E-mail

Requested data

1	Pump type	Inline vertical	Fluid	Water
2	Number of pumps / Reserve	1 / 0	Liquid temperature	°C 20
3	Flow m³/h		Kin. viscosity	cSt 1.005
4	Head m		Vapour pressure	kPa 2.34
5	Geodetic head m		PH value	
6	Inlet pressure (pin) kPa	0	Density	kg/m³ 998.3
7	Available system NPSH		Solids	Weight % 0
8	Ambient temperature °C	20		

Pump

9	Pump Name	3E 80-200/18.5	Frequency	Hz 50
10	Design	Inline vertical	Installation type	with base, motor
11	Manufacturer	EBARA	Impeller Diameter	Max. mm 201
12	Speed rpm	2900		Designed mm 201
13	No. of Stage	1		Min. mm 201
14	Connection Suction side	EN 16k	Flow	Operating m³/h
15	Connection Discharge side	EN 16k		Max- m³/h 126
16	Max Working Pressure kPa	1600		Min- m³/h 42
17	Shut-off head kPa	543.33	Head	Operating m
18	Total weight kg	See the table of "Dimensions".		- (Qmax.) m 29.3
19	Shaft power kW			- (Qmin.) m 53.5
20			Max. Shaft Power at max. impeller	kW 17.00
21	Required pump NPSH m		Efficiency	%

Materials

22	Impeller	AISI 316	
23	Casing	Cast iron	
24	Shaft	AISI 304(wet extension)	
25			
26			
27			

Motor

28	Manufacturer	EPE Standard	Insulation class	F
29	Type	TEFC_3E_2_18.5_400_1	Phases	3~
30	Specific design	TEFC / 50 Hz / Pole pairs 1	Frame size	
31	Rated power kW	18.5	Weight	kg
32	Number of poles	2	Electric voltage	V 400
33	Speed rpm	2900	Electric current	A 35
34	Degree of protection	IP55		
35				

Remarks

Performance Curve

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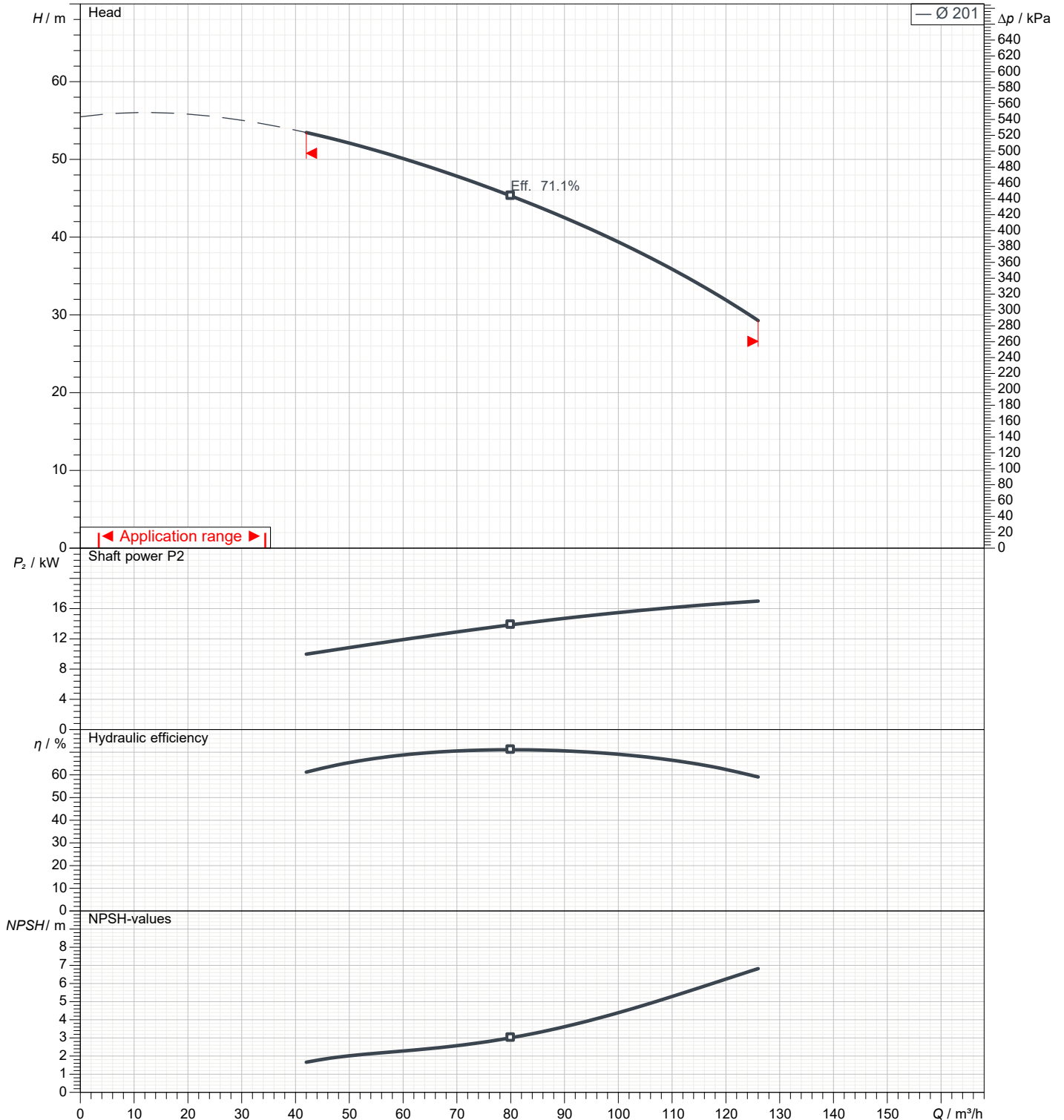
1	Flow	m³/h	
2	Head	m	
3	Geodetic head	m	

Pump

Operating flow	m³/h	Frequency	Hz	50	
Operating head	m	Number of poles		2	
Impeller diameter designed	mm	201	Speed	rpm	2900

Test standard: ISO 9906:2012 - Grade3B

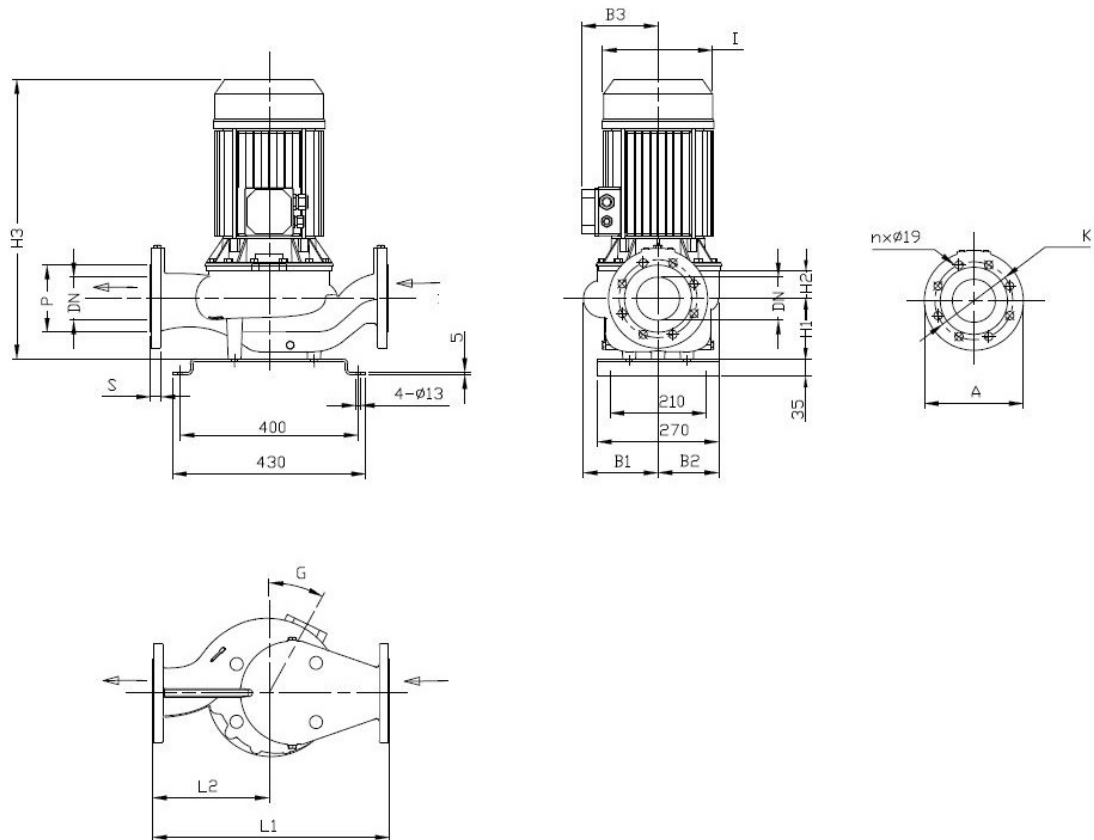
Water; 20°C; 998.3kg/m³; 1cSt



Dimensions

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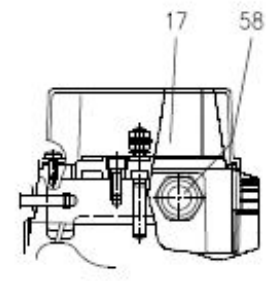
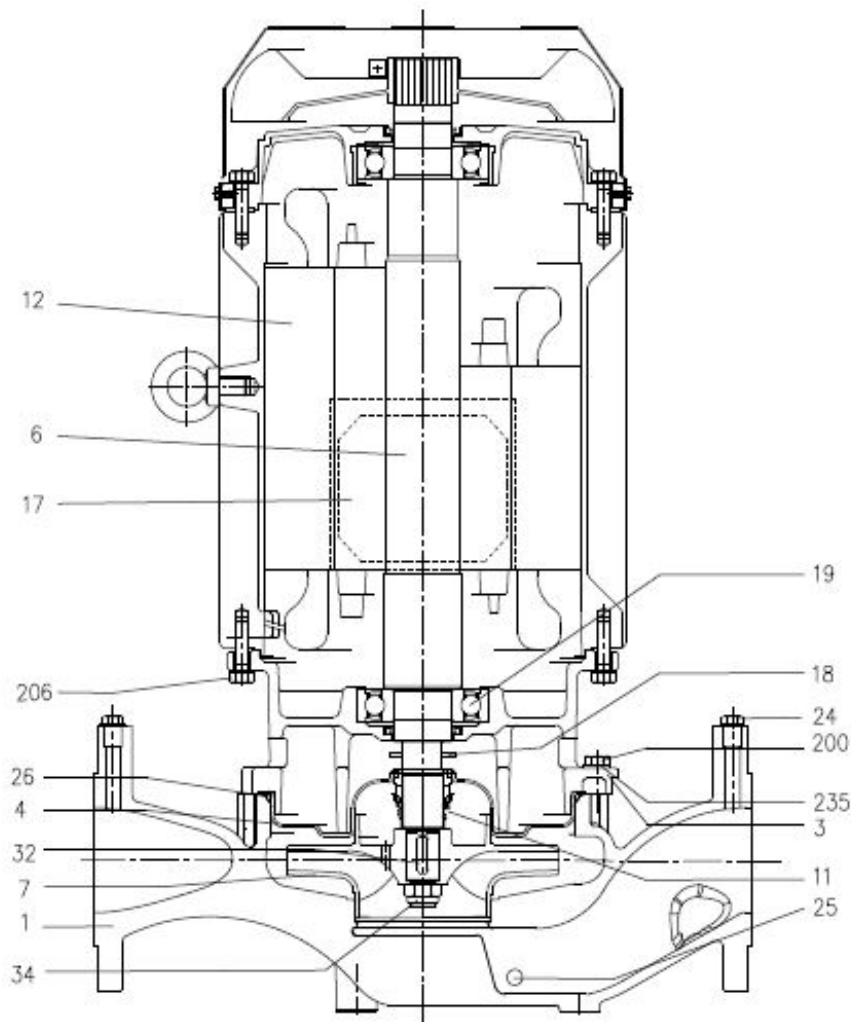
Dimensions in		mm						
1	A	200	Φ K	160				
2	B1	160	Φ P	132				
3	B2	141						
4	B3	223						
5	G	0						
6	H1	115						
7	H2	50						
8	H3	746						
9	I	309						
10	L1	500						
11	L2	250						
12	n	8(Num)						
13	S	22						
14	Weight P&M&B	152.7 kg						
15	Φ DN	80						

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Construction

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No	PART NAME	MATERIAL	DIMENSIONS	STANDARD	Q.TY
1	Casing	Cast iron EN-GJL-250-EN 1561			1
3	Motor bracket [1]	-			1
4	Casing cover	EN 1.4301(AISI 304)			1
6	Shaft with rotor - Wet extension	EN 1.4301(AISI 304)[9]			1
7	Impeller [2]	EN 1.4301(AISI 304)			1
11	Mechanical seal [3]				1
12	Motor frame with stator	-			1
13	Motor cover	Aluminium			1
14	Fan	PA			1
15	Fan cover	Fe P04 Galvanized			1
16	Terminal	-			1
17	Terminal box cover	Aluminium (three phase version)			1
18	Splash ring	0.37 kW to 0.75 kW	25x14.5x2.5	EBARA DRAWING	1
		Up to 11kW	40x21.5x2		
		15 kW and above	50x29.5x3		
19	Bearing	*			1
20	Bearing	*			1
21	Adjusting ring	Steel C70			1
22	Tie rod	For 4 - 5.5 - 7.5 kW	M6	EBARA DRAWING	4
		For 9.2 to 11kW	M8		
	Screw	Gv. Steel 8.8 strength class ISO 898-1	M10x40	UNI 5739	
24	Plug	Brass	G 1/4		2
25	Drain plug	50-200	Brass	G 1/4	4
		65-200,80-160,80-200,100-160			2
26	O-ring	EPDM[4]	227.96x5.34	OR 6895	1
32	Key	EN 1.4401(AISI 316)	A 6x6x25	UNI 6604	1
			A 8x7x30		
34	Impeller nut	EN 1.4301(AISI 304)	M16x1.5	UNI 7474	1
			M18x1.5		
			M20x1.5		
56	Box gasket	NBR			1
58	Cable gland	-			[5]
72	Casing ring	EN 1.4301 (AISI 304)			1
92	Lip seal	From 5.5 kW to 7.5 kW	30x47X7	DIN 3760 without spring	1
		From 9.2 to 11	40x55x7		
		From 15kW to 22kW	45x60x7		
93	Lip seal	From 5.5 kW to 7.5 kW	30x47X7	DIN 3760 without spring	1
		From 9.2 to 11	40x55x7		
		From 15kW to 22kW	45x60x7		
101	Snap Ring [6]	Carbon tool steels TC 80	Ø40	UNI 7435	1
200	Screw	50-200,65-200,80-160,80-200	Gv. Steel 8.8 strength class ISO 898-1	M10x35	12
		100-160			10
235	Washer	Galvanized Steel	10.5x21x2	UNI 6592	12
206	Screw for Bracket (15kW and above) [7]	Gv. Steel 8.8 strength class ISO 898-1	M10x40	UNI 5739	4

[1] Cast iron EN-GJL-200-EN 1561 for 3D 32-200/3 and models with 15, 18.5, 22 kW motor
Aluminum AL-EN-1706-AC-46000-D for all the others;

[2] EN 1.4301 (AISI 304) for 50,65
EN 1.4401(AISI 316) for 80,100series(except 80-100)

[3] See MECHANICAL SEAL page

[4] FPM for Q1AVGG
EPDM for Q1AEGG,Q4Q1EGG

[5] 1 for pumps with motor up to 11 kW
2 for pumps with 15 kW motor and above

[6] Only for pumps with 9.2 and 11 kW motor

[7] Only for pumps with 15 kW motor and above

[8] See 3D BEARINGS page

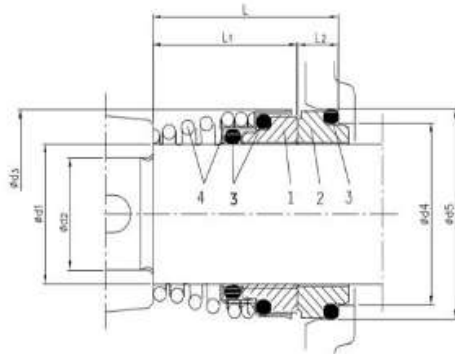
[9] EN1.4404(AISI316L) for 100-160

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Version	Pump type	Dimensions [mm]								Material			
		d1	d2	d3	d4	d5	L	L1	L2	1 Rotary seal ring	2 Stationary seal ring	3 Rubber	4 Frame + Spring
Standard (Q1AEGG)	32-125/160/200 50-100 65-100/0.55-0.75 40-160/200	15	12	26	21	26.9	29	22	7	Silicon Carbide	Materialised Carbon	EPDM	EN 1.4401 (AISI 316)
	50-125/160/200 65-100/1.1-1.5 65-125/160/200	22	19	36	31	37	37.5	27.5	10				
	80-100 80-160/9.2-11 80-160/15	30	24	46	39	45	42.5	32.5	10				
	80-200 100-160												