

# Technical Data

Pump Name

BHSE 635-20 5/28.0 Mi6G

Customer	Date	2024-06-13	Company
Contact	Item no.		Issued by
Phone	Project		Phone
E-mail	Project ID	Proiect redenumit 2024-06-13 12:09:48	E-mail

## Requested data

1	Pump type		SUBMERSIBLE MULTISTAGE PUMPS	Fluid		Water
2	Number of pumps / Reserve		1 / 0	Liquid temperature	°C	20
3	Flow	m³/h		Kin. viscosity	mm²/s	1.005
4	Head	m		Vapour pressure	bar	0.0234
5	Geodetic head	m		PH value		
6	Inlet pressure (pin)	bar	0	Density	kg/m³	998.3
7	Available system NPSH			Solids	Weight %	0
8	Ambient temperature	°C	20			

## Pump

9	Pump Name		BHSE 635-20 5/28.0 Mi6G	Frequency	Hz	50
10	Design		SUBMERSIBLE MULTISTAGE PUMPS	Installation type		STANDARD
11	Manufacturer		EBARA	Impeller Diameter	Max. mm	99
12	Speed	rpm	2900		Designed mm	99
13	No. of Stage		20		Min. mm	99
14	Connection	Suction side		Flow	Operating m³/h	
15	Connection	Discharge side			Max- m³/h	45
16	Max Working Pressure	bar			Min- m³/h	15
17	Shut-off head	bar	27.80	Head	Operating m	
18	Total weight	kg	See the table of "Dimensions".		- (Qmax.) m	140.9
19	Shaft power	kW			- (Qmin.) m	257.3
20				Max. Shaft Power at max. impeller	kW	26.11
21	Required pump NPSH	m		Efficiency	%	

## Materials

22	Casing		Casting iron	Washers		Stainless steel
23	Impeller		Stainless steel - precision casting	Paint (Motor)		Synthetic alkyd
24	Shaft		Stainless steel			
25	Stainet		Stainless steel			
26	Screw		Stainless steel			
27	Nuts		Stainless steel			

## Motor

28	Manufacturer		EBAS	Insulation class		Y
29	Type		Mi6G 37.5HP 220V TRIF. 50Hz	Phases		3~
30	Specific design		Submersible water filled type / 50 Hz / Pole pairs 1	Frame size		6
31	Rated power	kW	27.98	Weight	kg	110
32	Number of poles		2	Electric voltage	V	220
33	Speed	rpm	2863	Electric current	A	107.3
34	Degree of protection		IP 68			
35						

## Remarks

# Performance Curve

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### Requested data

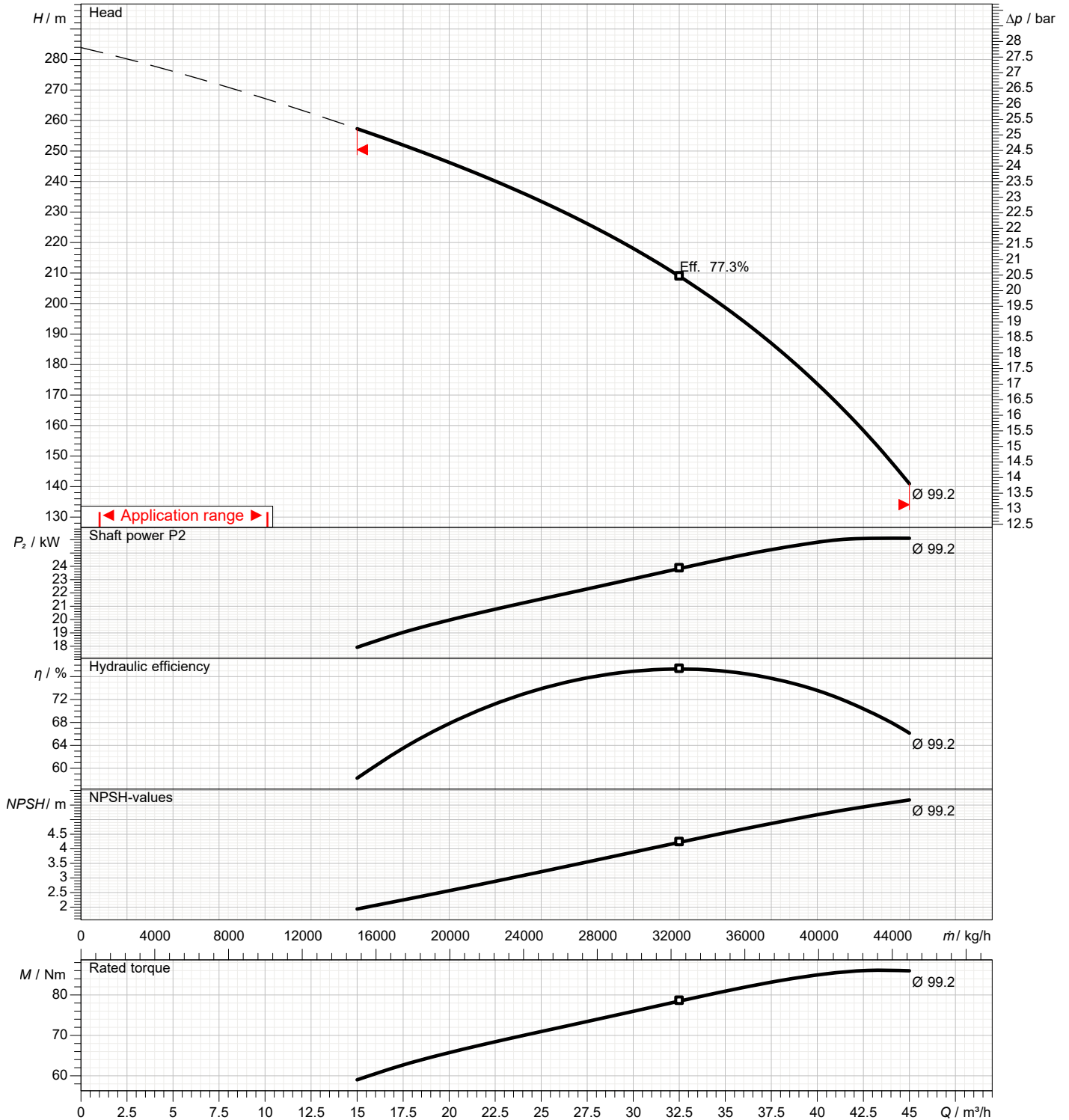
1	Flow	m³/h	
2	Head	m	
3	Geodetic head	m	

### Pump

Operating flow	m³/h		Frequency	Hz	50
Operating head	m		Number of poles		2
Impeller diameter designed	mm	99	Speed	rpm	2900

Test standard: ISO 9906:2012 - Grade3B

Water; 20°C; 998.3kg/m³; 1mm²/s



# Dimensions

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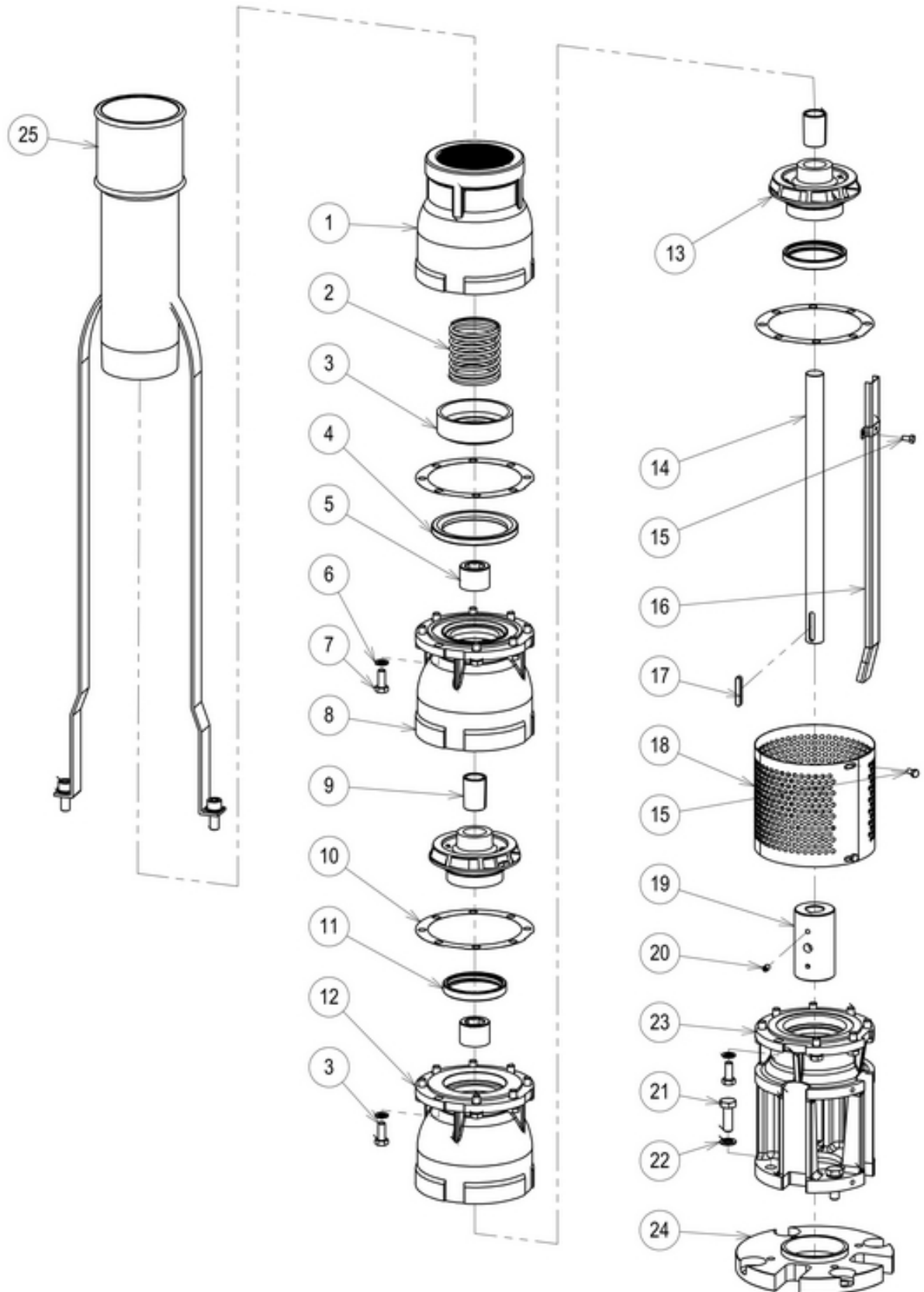


Dimensions in		mm						
1	D_01 Cable	144						
2	L	4013						
3	LB	2719						
4	LM	1294						
5	M Weight (kg)	110						
6	P Weight (kg)	104.1						
7	Total Weight (kg)	214.1						
8	Φ (inch)	3						
9								
10								
11								
12								
13								
14								
15								

# (1/4) Construction

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# Construction

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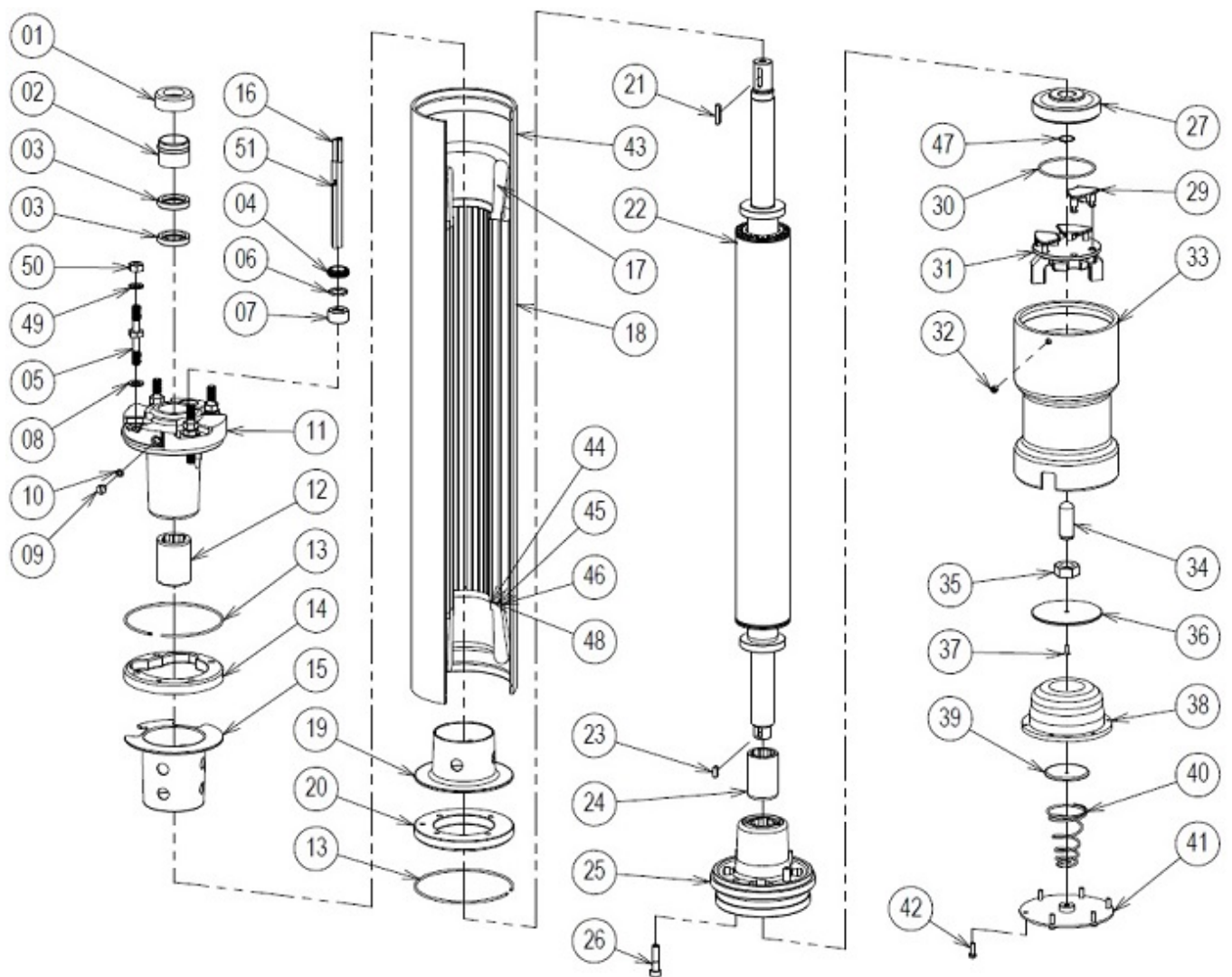
BHSE6_Parts Table		
No.	Name	MATERIAL
1	DISCHARGE CASING	CAST IRON
2	SPRING	STAINLESS STEEL
3	VALVE DISK	CAST IRON
4	VALVE SHEET	NBR RUBBER
5	BEARING SLEEVE	NBR RUBBER
6	SPRING WASHER	STAINLESS STEEL
7	BOLT	STAINLESS STEEL
8	INTERMEDIATE CASING 2	CAST IRON
9	TAPER COLLET	STAINLESS STEEL
10	SHEET PACKING	PAPER
11	CASING WEARING RING	NBR / 304
12	INTERMEDIATE CASING	CAST IRON
13	IMPELLER	STAINLESS STEEL
14	SHAFT	STAINLESS STEEL
15	BOLT	STAINLESS STEEL
16	CABLE COVER	STAINLESS STEEL
17	KEY	STAINLESS STEEL
18	STRAINER	STAINLESS STEEL
19	COUPLING	STAINLESS STEEL
20	BOLT	CARBON STEEL
21	BOLT	STAINLESS STEEL
22	WASHER	STAINLESS STEEL
23	SUCTION CASING	CAST IRON
24	ADAPTER	CAST IRON
25	LOCKING SUPPORT	CARBON STEEL/STAINLESS STEEL

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Motor Mi6G_Parts Table		
No.	Name	MATERIAL
1	SAND SLINGER	CARBON STEEL/NBR
2	SEAL COVER	CARBON STEEL
3	OIL SEAL	NBR
4	STUD BOLT	STAINLESS STEEL
5	CABLE NUT	STAINLESS STEEL
6	PRESSURE RING FOR CABLE	BRASS
7	CABLE GLAND	NBR
8	METAL GASKET	BRASS
9	PLUG	BRASS
10	O-RING	NBR
11	UPPER BRACKET	CAST IRON
12	UPPER BEARING	GRAPHITE
13	STOP RING	CARBON STEEL
14	UPPER FRAME RING	CARBON STEEL
15	UPPER COIL PROTECTOR	PVC
16	LEAD CABLE	CUPPER
17	COIL	CUPPER
18	MOTOR FRAME	STAINLESS STEEL
19	LOWER COIL PROTECTOR	PVC
20	LOWER FRAME RING	CARBON STEEL
21	KEY	STAINLESS STEEL
22	ROTOR WITH SHAFT	STAINLESS STEEL/CARBON STEEL
23	KEY	STAINLESS STEEL
24	LOWER BEARING	GRAPHITE
25	LOWER BRACKET	CAST IRON
26	BOLT	CARBON STEEL
27	THRUST DISK	STAINLESS STEEL/GRAPHITE
29	THRUST PAD	STAINLESS STEEL
30	O-RING	NBR
31	OSCILLATING DISC	CAST IRON
32	BOLT	CARBON STEEL
33	THRUST BEARING HOUSING	CAST IRON
34	ADJUSTING NUT	CARBON STEEL
35	NUT	CARBON STEEL
36	DIAPHRAGM PROTECTOR	STAINLESS STEEL
37	BOLT	BRASS
38	DIAPHRAGM	CR
39	SPRING DISC	STAINLESS STEEL
40	SPRING	STAINLESS STEEL
41	DIAPHRAGM COVER	STAINLESS STEEL
42	BOLT	STAINLESS STEEL
43	COMPLETE STATOR	-
44	SLOT ISOLATOR	POLYESTER
45	WEDGE ISOLATOR	POLYESTER
46	WEDGE	PLASTIC
47	STOP RING	CARBON STEEL
48	INTERMEDIATE WEDGE	PLASTIC
49	SPRING WASHER	STAINLESS STEEL
50	NUT	STAINLESS STEEL