

# Technical Data

Pump Name

EVMS64 7-0LF5HQ1BEG E/45

Customer	Date	2024-06-14	Company
Contact	Item no.		Issued by
Phone	Project		Phone
E-mail	Project ID	Proiect redenumit 2024-06-14 09:53:20	E-mail

## Requested data

1	Pump type	VERTICAL MULTISTAGE PUMP	Fluid	Water
2	Number of pumps / Reserve	1 / 0	Liquid temperature	°C
3	Flow	m³/h	Kin. viscosity	mm²/s
4	Head	m	Vapour pressure	bar
5	Geodetic head	m	PH value	
6	Inlet pressure (pin)	bar	Density	kg/m³
7	Available system NPSH		Solids	Weight %
8	Ambient temperature	°C		

## Pump

9	Pump Name	EVMS64 7-0LF5HQ1BEG E/45	Frequency	Hz	50	
10	Design	VERTICAL MULTISTAGE PUMP	Installation type		Loose flange	
11	Manufacturer	EBARA	Impeller Diameter	Max.	mm	
12	Speed	rpm		2970	Designed	mm
13	No. of Stage	7		Min.	mm	143
14	Connection	Suction side	Flow	Operating	m³/h	
15	Connection	Discharge side		Max-	m³/h	84
16	Max Working Pressure	bar		25	Min-	m³/h
17	Shut-off head	bar	22.03	Head	Operating	m
18	Total weight	kg	See the table of "Dimensions".		- (Qmax.)	m
19	Shaft power	kW			- (Qmin.)	m
20			Max. Shaft Power at max. impeller	kW	39.12	
21	Required pump NPSH	m	Efficiency	%		

## Materials

22	Impeller	AISI 304		
23	Intermediate casing	AISI 304		
24	Bottom casing	EN 1.4308 (ASTM CF8)		
25	Casing cover	AISI 304		
26	Shaft	AISI 304		
27	O-ring	EPDM		

## Motor

28	Manufacturer	ATB	Insulation class	F	
29	Type	TEFC_EVMS64 7-0/45_400_Three Phase	Phases	3~	
30	Specific design	IE3 / 50 Hz / Pole pairs 1	Frame size	225	
31	Rated power	kW	45	Weight	kg
32	Number of poles	2	Electric voltage	V	400
33	Speed	rpm	2960	Electric current	A
34	Degree of protection	IP56			
35					

## Remarks

# Performance Curve

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## Requested data

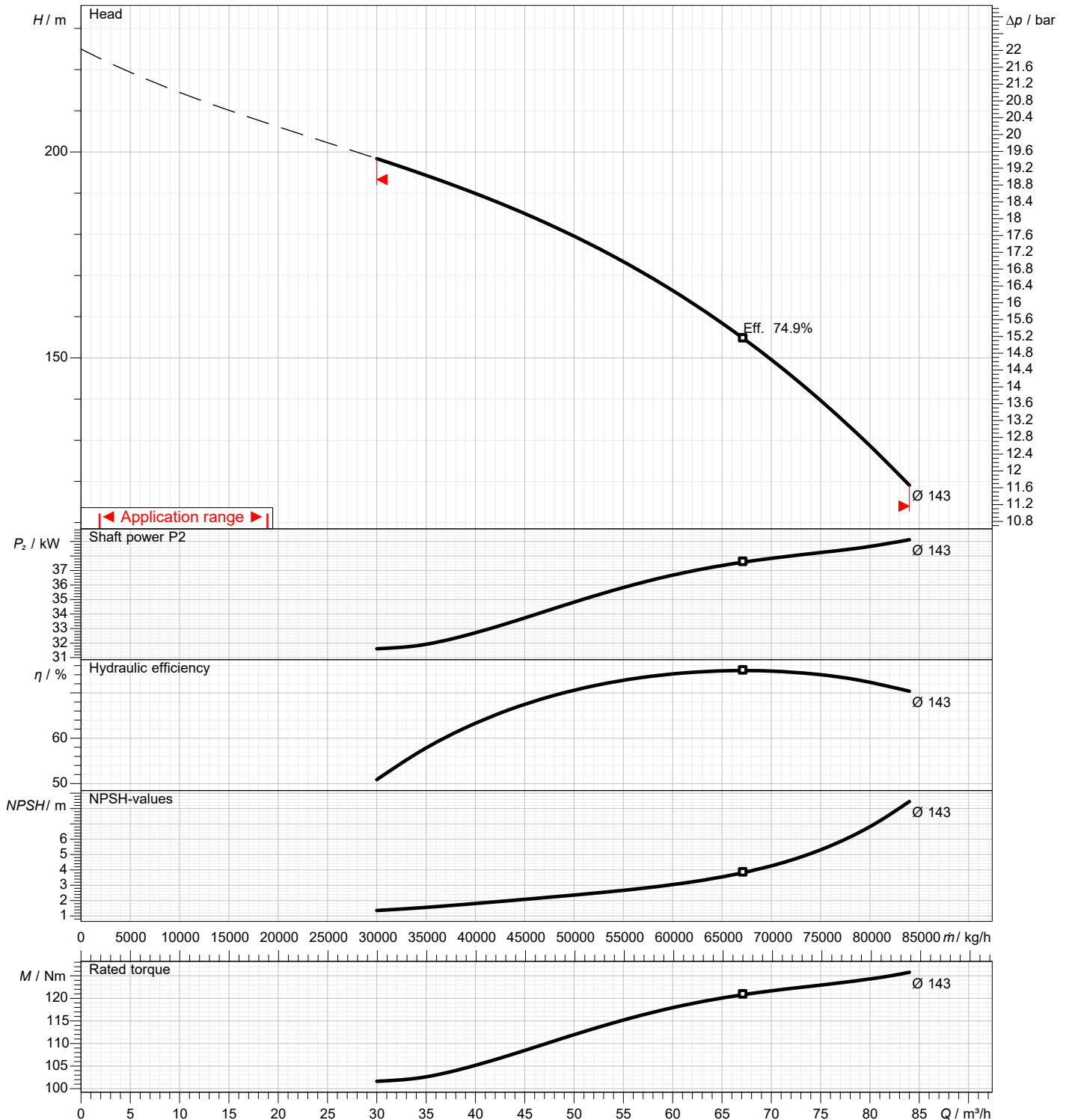
1	Flow	m³/h	
2	Head	m	
3	Geodetic head	m	

## Pump

Operating flow	m³/h		Frequency	Hz	50
Operating head	m		Number of poles		2
Impeller diameter designed	mm	143	Speed	rpm	2970

Test standard: ISO 9906:2012 - Grade3B

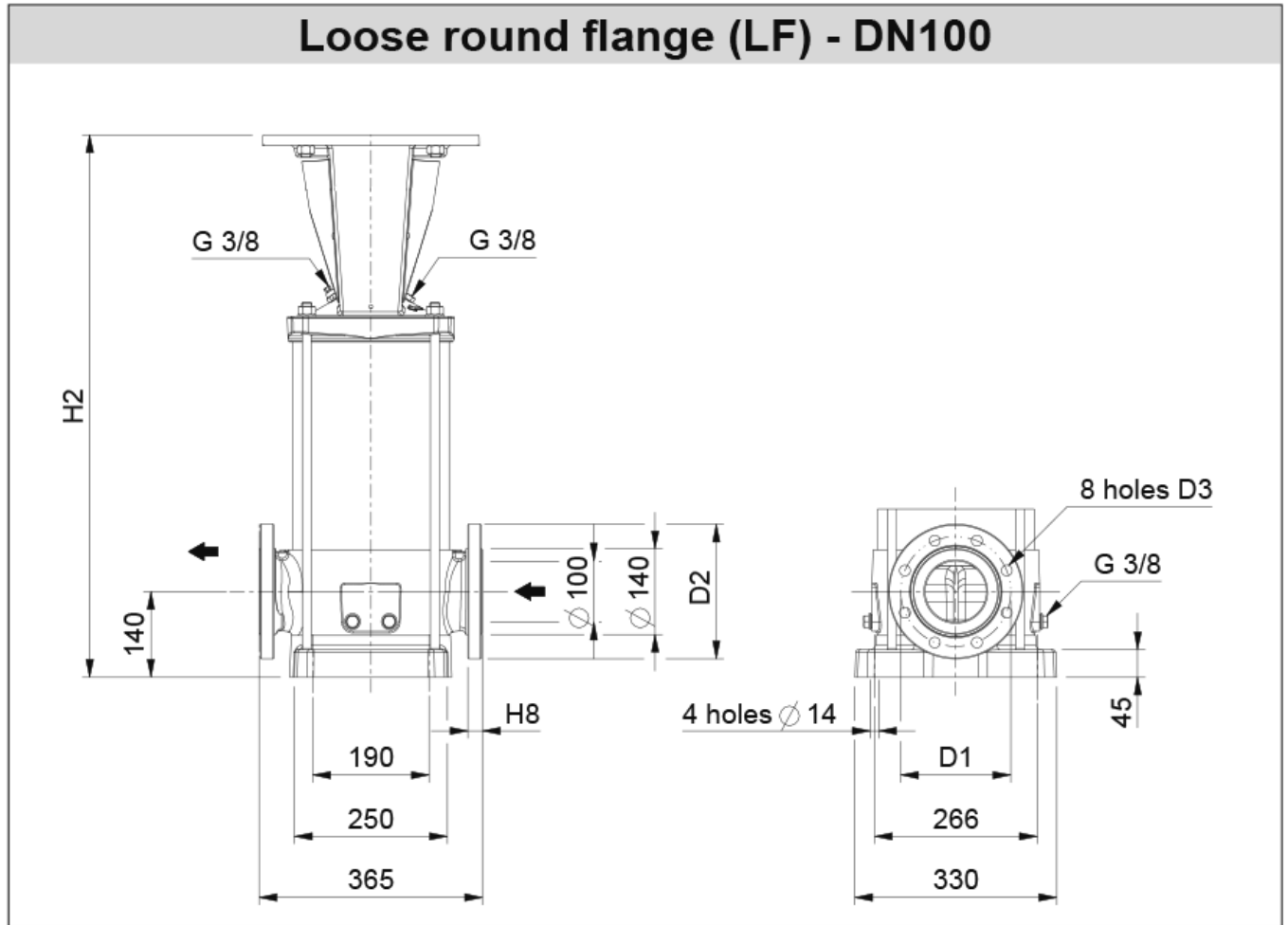
Water; 20°C; 998.3kg/m³; 1mm²/s



# Dimensions

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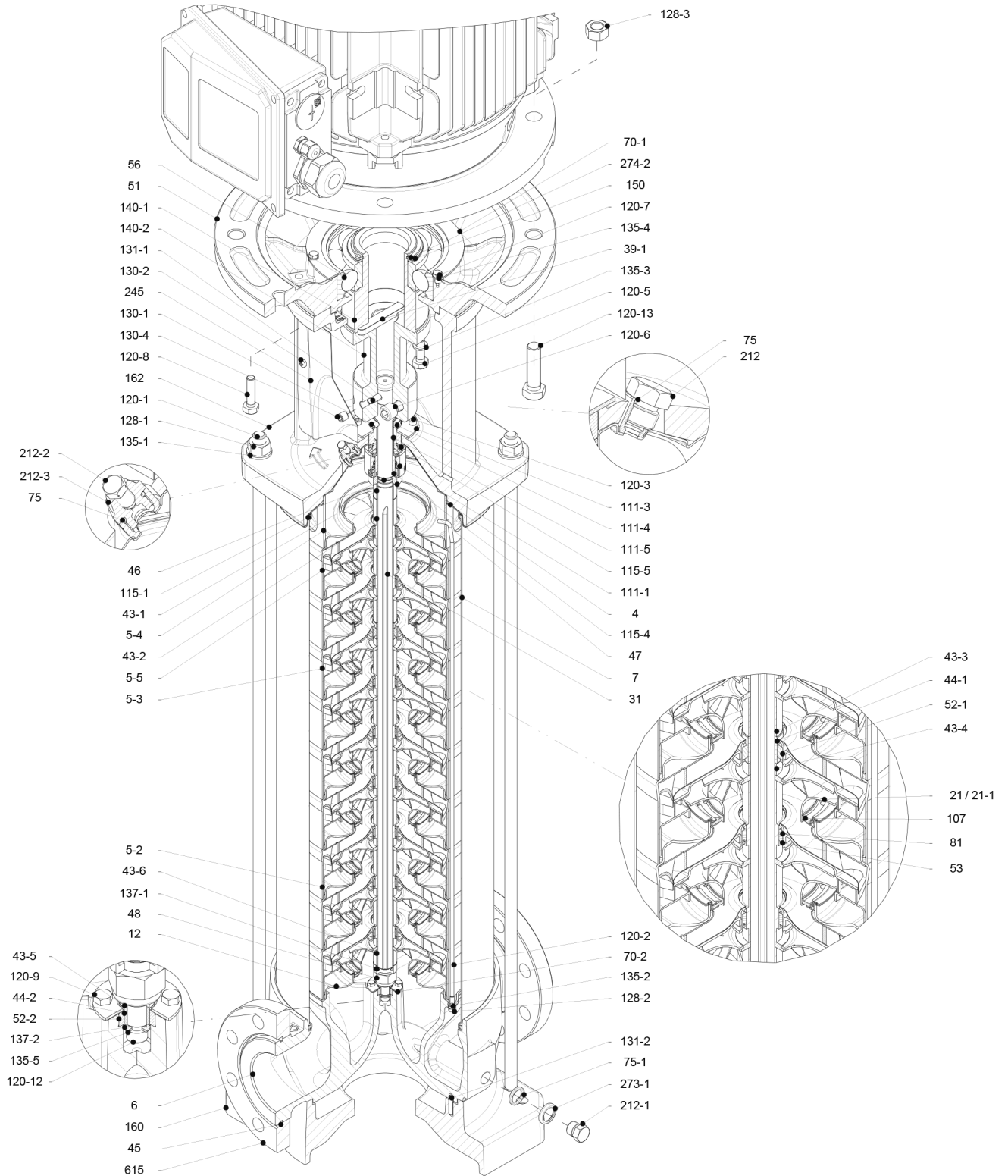
Dimensions in		mm						
1	A	Dia450						
2	B	449						
3	C	335						
4	D1	190						
5	D2	235						
6	D3	22						
7	H2	1129						
8	H2+H3	1895						
9	H8	30						
10	Weight P&M(kg)	518.2						
11								
12								
13								
14								
15								

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# Construction

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# Construction

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N°	PART NAME	MATERIAL		DIMENSIONS	STANDARD	QTY
		EVMS	EVMSL			
4	Casing cover	EN 1.4301 (AISI 304)	EN 1.4404 (AISI 316L)			1
5-2	Intermediate casing	EN 1.4301 (AISI 304)	EN 1.4404 (AISI 316L)			5
5-3	Intermediate casing with bearing	EN 1.4301 (AISI 304)	EN 1.4404 (AISI 316L)			1
5-4	Discharge casing	EN 1.4301 (AISI 304)	EN 1.4404 (AISI 316L)			1
5-5	Top intermediate casing	EN 1.4301 (AISI 304)	EN 1.4404 (AISI 316L)			1
6	Bottom casing	EN 1.4308 (ASTM CF8)	EN 1.4408 (ASTM CF8M)			1
7	Outer casing	EN 1.4301 (AISI 304)	EN 1.4404 (AISI 316L)			1
12	Suction cover	EN 1.4301 (AISI 304)	EN 1.4404 (AISI 316L)			1
21	Impeller	EN 1.4301 (AISI 304)	EN 1.4404 (AISI 316L)			7
31	Shaft	EN 1.4301 (AISI 304)	EN 1.4404 (AISI 316L) - EN 1.4462 (AISI 329A)			1
39-1	Coupling key	above 37 kW	Carbon Steel			1
43-1	Shaft sleeve (mechanical seal)	EN 1.4301 (AISI 304)	EN 1.4404 (AISI 316L)			1
43-2	Shaft sleeve (intermediate)	EN 1.4301 (AISI 304)	EN 1.4404 (AISI 316L)			6
43-3	Shaft sleeve (bearing)	EN 1.4301 (AISI 304)	EN 1.4404 (AISI 316L)			1
43-4	Shaft sleeve (adjustment)	EN 1.4301 (AISI 304)	EN 1.4404 (AISI 316L)			1
43-5	Shaft sleeve (last stage)	EN 1.4301 (AISI 304)	EN 1.4404 (AISI 316L)			1
43-6	Shaft sleeve (adjustment)	EN 1.4301 (AISI 304)	EN 1.4404 (AISI 316L)			1
44-1	Shaft sleeve bearing		Tungsten carbide			1
44-2	Shaft sleeve (bearing)		Tungsten carbide			1
45	Flange holder		EN 1.4301 (AISI 304)			4
46	Ring (mechanical seal)		EN 1.4404 (AISI 316L)			1
47	Ring holder		EN 1.4404 (AISI 316L)			1
48	Impeller nut	EN 1.4301 (AISI 304) with inox insert	EN 1.4401 (AISI 316) with inox insert			1
51	Motor adapter	above 37 kW	Cast Iron EN GJL250 EN 1561			1
52-1	Sleeve bearing		Tungsten carbide			1
52-2	Bearing sleeve (bottom casing)		Tungsten carbide			1
53	Bush holder	EN 1.4301 (AISI 304)	EN 1.4404 (AISI 316L)			7
56	Ball bearing	above 37 kW	6315 ZZ C3			1
70-1	Ring for ball bearing	above 37 kW	EN 1.4301 (AISI 304)			1
70-2	Ring for bearing sleeve	EN 1.4301 (AISI 304)	EN 1.4404 (AISI 316L)			1
75	O-Ring (priming plug)		EPDM / FPM **	Ø12.37x2.62	OR 3050	2
75-1	O-Ring (drainage plug)		EPDM / FPM **			4
81	Bush		PTFE			6
107	Liner ring	EN 1.4301 (AISI 304) + PPS	EN 1.4404 (AISI 316L) + PPS			7
111-1	Mechanical seal		---			1
111-3	Mechanical seal seat	EN 1.4301 (AISI 304)	EN 1.4401 (AISI 316)			1
111-4	Seal holder	EN 1.4404 (AISI 316L)				1
111-5	Mechanical seal cartridge sleeve	EN 1.4301 (AISI 304)	EN 1.4404 (AISI 316L)			1
115-1	O-Ring (outer casing)		EPDM / FPM **	Ø240.66x5.34	OR 6945	2
115-4	O-Ring (cartridge sleeve)		EPDM / FPM **	Ø23.39x3.53	OR 4093	1
115-5	O-Ring (seal flange)		EPDM / FPM **	Ø44.04x3.53	OR 4175	1
120-1	Tie rod		EN 1.4057 (AISI 431)			4
120-2	Tie rod (stage)	EN 1.4301 (AISI 304)	EN 1.4401 (AISI 316)			2
120-3	Screw (seal flange)		A2-70	M5x12	ISO 4762	4
120-5	Screw (extension coupling)	above 37 kW	Galvanized steel 8.8 strength class ISO 898/1	M10x30	ISO 4017	4
120-6	Screw (pump coupling)	above 37 kW	Galvanized steel 8.8 strength class ISO 898/1	M12x30	ISO 4762	2
120-7	Screw (ball bearing)	above 37 kW	Galvanized steel 8.8 strength class ISO 898/1	M6x10	ISO 4017	3
120-8	Screw (motor adapter)	above 37 kW	Galvanized steel 8.8 strength class ISO 898/1	M10x40	ISO 4017	4
120-9	Screw (bottom casing)		A2-70	M5x8	ISO 4017	4
120-12	Screw (shaft)		A2-70	M6x16	ISO 4762	1
120-13	Screw for motor	MEC 200-225	Galvanized steel 8.8 strength class ISO 898/1	M16x60	ISO 4014	8
128-1	Nut (tie rod)		A2-70	M16	ISO 4032	4
128-2	Nut (casing tie rod)		A2-70 UNI 7323	M5	ISO 4032	4
128-3	Nut (motor)	MEC 160-180-200-225	Galvanized steel	M16	ISO 4032	8
130-1	Set screw		EN 1.4301 (AISI 304)	M6x8	ISO 4026	3
130-2	Screw for coupling guard		A2-70	M5x6	UNI 7687	4
130-4	Set screw (pump coupling)	above 37 kW	Galvanized steel	M10x10	ISO 4026	1
131-1	Pin for shaft	above 5.5 kW	Carbon Steel	Ø8X50	ISO 2338	1
131-2	Elastic pin		EN 1.4301 (AISI 304)	Ø6x26	ISO 8752	1
135-1	Washer (tie rod)		EN 1.4301 (AISI 304)	Ø16	ISO 7089	4
135-2	Washer (casing tie rod)		EN 1.4301 (AISI 304)	Ø5.1	UNI 1751	1
135-3	Washer (extension coupling)	above 37 kW	Galvanized steel	Ø10.2	UNI 1751	2
135-4	Washer (ball bearing)	above 37 kW	Plated carbon steel	Ø6.1	UNI 1751	4
135-5	Washer (impeller nut)		EN 1.4301 (AISI 304)	EN 1.4404 (AISI 316L)		3
135-6	Washer (aluminium coupling)	up to 4.0 kW	Carbon Steel			1
137-2	Shaft spacer		EN 1.4301 (AISI 304)	EN 1.4404 (AISI 316L)		1
140-1	Extension coupling	above 37 kW	Carbon Steel			1
140-2	Coupling	above 37 kW	Carbon Steel			1
150	Spacer (snap ring)	above 37 kW	Carbon Steel			1
160	Base		Cast Iron EN GJL200 EN 1561			1
162	Motor bracket	up to 30 kW	Cast Iron EN GJS 400-15 EN 1563			1
212	Priming plug		EN 1.4301 (AISI 304)	EN 1.4404 (AISI 316L)		1
212-1	Drainage plug		EN 1.4301 (AISI 304)	EN 1.4404 (AISI 316L)		4
212-2	Venting plug		EN 1.4401 (AISI 316)			1
212-3	Priming plug		EN 1.4301 (AISI 304)	EN 1.4404 (AISI 316L)		1
245	Coupling guard		EN 1.4301 (AISI 304)			2
273-1	Washer (drainage plug)		EN 1.4301 (AISI 304)	EN 1.4404 (AISI 316L)		4
274-2	C-type snap ring (coupling)	above 37 kW	Carbon Steel TC80	Ø75	UNI 7435	1
615	Loose flange		Cast Iron EN GJS 500-7 EN 1563			2

\* EPDM (standard)  
FPM (option)

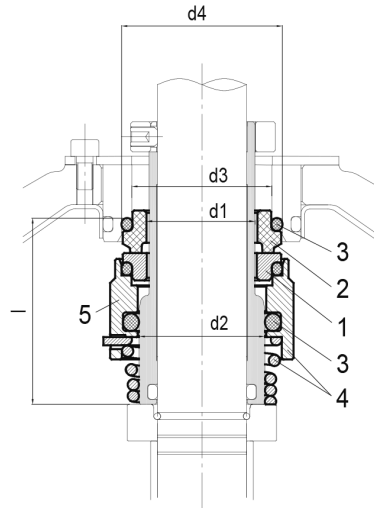
\*\* see CONSTRUCTION 3/3

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- Standard

Type key	Availability	Max operating pressure	Max operating temperature	Shaft seal type		Shaft seal material									
				Cartridge		1 Rotating part		2 Stationary part		3 Elastomers		4 Compression spring		5 Collar	
				Type	Code	Code	Code	Code	Code	Code	Code	Code	Code	Code	
HQ1BEG	●	25/35 bar	- 30°C to + 140°C	Balanced	(H)	SIC	(Q1)	Carbon	(B)	EPDM	(E)	AISI 316	(G)		

Max operating pressure	d1 [mm]	d2 [mm]	d3 [mm]	d4 [mm]	l [mm]
25 bar	28	33	37	43	50