

# Technical data

Pump name

W6BHE48-23/55 6

|          |            |                                       |           |
|----------|------------|---------------------------------------|-----------|
| Customer | Date       | 2024-06-20                            | Company   |
| Contact  | Item no.   |                                       | Issued by |
| Phone    | Project    |                                       | Phone     |
| E-mail   | Project ID | Proiect redenumit 2024-06-20 16:39:09 | E-mail    |

## Requested data

|   |                           |      |                           |                    |          |        |
|---|---------------------------|------|---------------------------|--------------------|----------|--------|
| 1 | Pump type                 |      | SUBMERSIBLE DEEPWELL PUMP | Fluid              |          | Water  |
| 2 | Number of pumps / Reserve |      | 1 / 0                     | Liquid temperature | °C       | 20     |
| 3 | Flow                      | m³/h |                           | Kin. viscosity     | mm²/s    | 1.005  |
| 4 | Head                      | m    |                           | Vapour pressure    | bar      | 0.0234 |
| 5 | Geodetic head             | m    |                           | PH value           |          |        |
| 6 | Inlet pressure (pin)      | bar  | 0                         | Density            | kg/m³    | 998.3  |
| 7 | Available system NPSH     |      |                           | Solids             | Weight % | 0      |
| 8 | Ambient temperature       | °C   | 20                        |                    |          |        |

## Pump

|    |                      |                |                                |                                   |           |          |                   |
|----|----------------------|----------------|--------------------------------|-----------------------------------|-----------|----------|-------------------|
| 9  | Pump name            |                | W6BHE48-23/55 6                | Frequency                         | Hz        | 60       |                   |
| 10 | Design               |                | SUBMERSIBLE DEEPWELL PUMP      | Installation type                 |           | STANDARD |                   |
| 11 | Manufacturer         |                | EBARA                          | Impeller Diameter                 | Max.      | mm       | 0                 |
| 12 | Speed                | rpm            | 3460                           |                                   | Designed  | mm       |                   |
| 13 | No. of Stage         |                | 23                             |                                   | Min.      | mm       | 0                 |
| 14 | Connection           | Suction side   |                                | Flow                              | Operating | m³/h     |                   |
| 15 | Connection           | Discharge side |                                |                                   | Max-      | m³/h     | 75                |
| 16 | Max Working Pressure | bar            | 70                             |                                   | Min-      | m³/h     | 30                |
| 17 | Shut-off head        | bar            | 45.31                          | Head                              | Operating | m        |                   |
| 18 | Total weight         | kg             | See the table of "Dimensions". |                                   | - (Qmax.) | m        | 192.1             |
| 19 | Shaft power          | kW             | ( Power / Stage )              |                                   | - (Qmin.) | m        | 393.0             |
| 20 |                      |                |                                | Max. Shaft Power at max. impeller | kW        | 2.28     | ( Power / Stage ) |
| 21 | Required pump NPSH   | m              |                                | Efficiency                        | %         |          |                   |

## Materials

|    |                  |  |                      |  |  |
|----|------------------|--|----------------------|--|--|
| 22 | Impeller         |  | EN 1.4301 (AISI 304) |  |  |
| 23 | Discharge casing |  | EN 1.4301 (AISI 304) |  |  |
| 24 | Shaft            |  | EN 1.4057 (AISI 431) |  |  |
| 25 | Diffuser         |  | EN 1.4301 (AISI 304) |  |  |
| 26 |                  |  |                      |  |  |
| 27 |                  |  |                      |  |  |

## Motor

|    |                      |     |  |                  |    |     |
|----|----------------------|-----|--|------------------|----|-----|
| 28 | Manufacturer         |     | FRANKLIN   | Insulation class |    | F   |
| 29 | Type                 |     | BHE_8 inch_60_55_460_Three Phase                     | Phases           |    | 3~  |
| 30 | Specific design      |     | Submersible water filled type / 60 Hz / Pole pairs 1 | Frame size       |    |     |
| 31 | Rated power          | kW  | 55   | Weight           | kg | 202 |
| 32 | Number of poles      |     | 2  | Electric voltage | V  | 460 |
| 33 | Speed                | rpm | 3600   | Electric current | A  | 107 |
| 34 | Degree of protection |     | IP 68  |                  |    |     |
| 35 |                      |     |  |                  |    |     |

## Remarks

# Performance curve

Pump name

W6BHE48-23/55 6

|          |            |                                       |           |
|----------|------------|---------------------------------------|-----------|
| Customer | Date       | 2024-06-20                            | Company   |
| Contact  | Item no.   |                                       | Issued by |
| Phone    | Project    |                                       | Phone     |
| E-mail   | Project ID | Project redenumit 2024-06-20 16:39:09 | E-mail    |

## Requested data

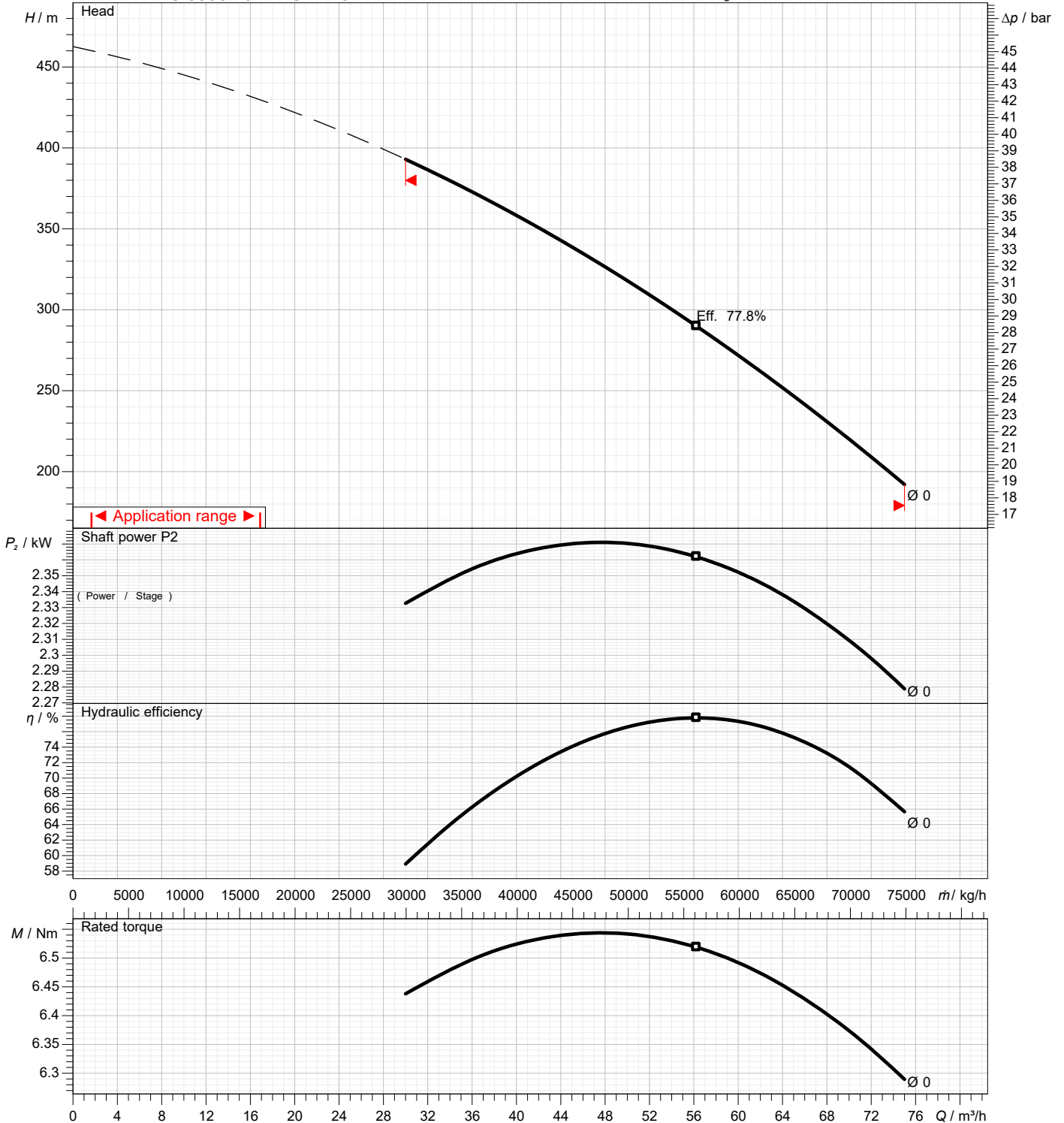
|   |               |                   |  |
|---|---------------|-------------------|--|
| 1 | Flow          | m <sup>3</sup> /h |  |
| 2 | Head          | m                 |  |
| 3 | Geodetic head | m                 |  |

## Pump

|                   |                   |    |                 |     |      |
|-------------------|-------------------|----|-----------------|-----|------|
| Operating flow    | m <sup>3</sup> /h |    | Frequency       | Hz  | 60   |
| Operating head    | m                 |    | Number of poles |     | 2    |
| Impeller Diameter | Designed          | mm | Speed           | rpm | 3460 |

Test standard: ISO 9906:2012 - Grade3B

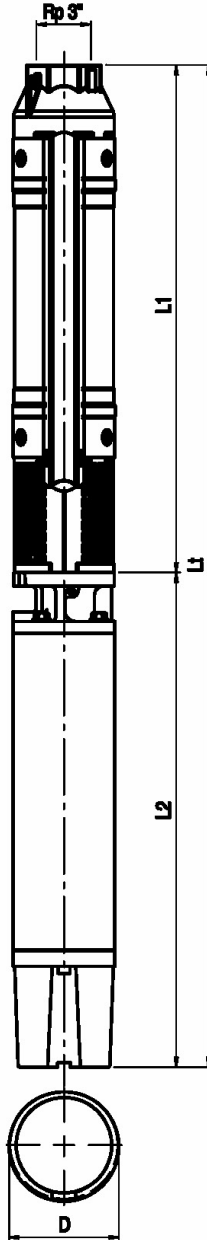
Water; 20°C; 998.3kg/m<sup>3</sup>; 1mm<sup>2</sup>/s



# Dimensions

Pump name W6BHE48-23/55 6

|          |  |           |
|----------|--|-----------|
| Customer | Date 2024-06-20                                  | Company   |
| Contact  | Item no.   | Issued by |
| Phone    | Project  | Phone     |
| E-mail   | Project ID Proiect redenumit 2024-06-20 16:39:09 | E-mail    |



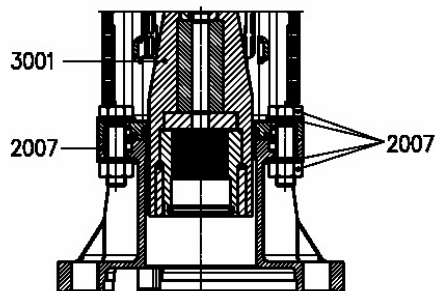
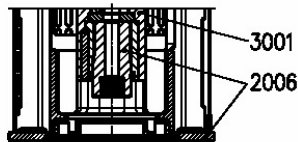
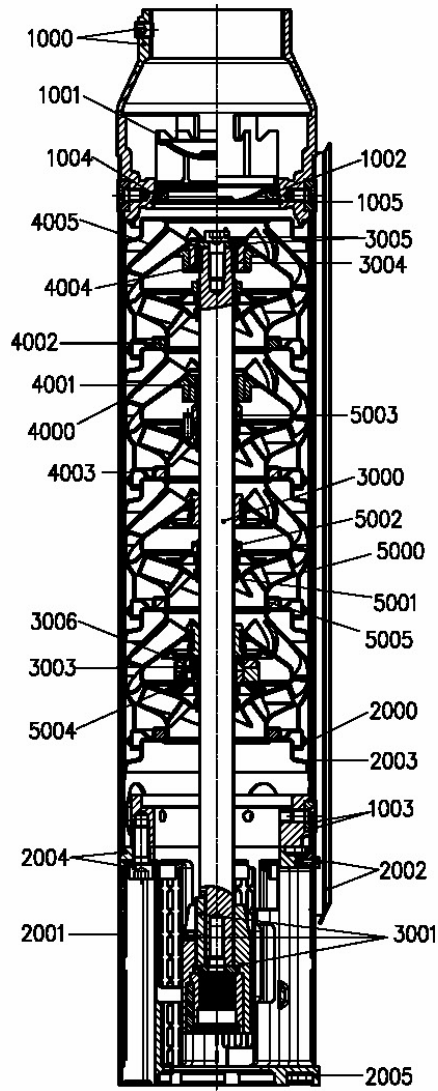
| Dimensions in |             | mm    |  |  |  |  |  |  |
|---------------|-------------|-------|--|--|--|--|--|--|
| 1             | D - 1 CABLE | 190.5 |  |  |  |  |  |  |
| 2             | D - 2 CABLE | 190.5 |  |  |  |  |  |  |
| 3             | L1          | 3083  |  |  |  |  |  |  |
| 4             | L2          | 1204  |  |  |  |  |  |  |
| 5             | Lt          | 4287  |  |  |  |  |  |  |
| 6             | Weight kg   | 451.5 |  |  |  |  |  |  |
| 7             |             |       |  |  |  |  |  |  |
| 8             |             |       |  |  |  |  |  |  |
| 9             |             |       |  |  |  |  |  |  |
| 10            |             |       |  |  |  |  |  |  |
| 11            |             |       |  |  |  |  |  |  |
| 12            |             |       |  |  |  |  |  |  |
| 13            |             |       |  |  |  |  |  |  |
| 14            |             |       |  |  |  |  |  |  |
| 15            |             |       |  |  |  |  |  |  |

(1/2)

# Construction

Pump name W6BHE48-23/55 6

|          |  |           |
|----------|--|-----------|
| Customer | Date 2024-06-20                                  | Company   |
| Contact  | Item no.   | Issued by |
| Phone    | Project  | Phone     |
| E-mail   | Project ID Proiect redenumit 2024-06-20 16:39:09 | E-mail    |



(2/2)

# Construction

Pump name W6BHE48-23/55 6

|          |            |                                       |           |
|----------|------------|---------------------------------------|-----------|
| Customer | Date       | 2024-06-20                            | Company   |
| Contact  | Item no.   |                                       | Issued by |
| Phone    | Project    |                                       | Phone     |
| E-mail   | Project ID | Project redenumit 2024-06-20 16:39:09 | E-mail    |

| N°   | PART NAME                           | MATERIAL  | Q.TY |
|------|-------------------------------------|---|------|
| 1000 | Discharge head and screw            | Stainless steel (AISI 304)                      | -    |
| 1001 | Valve                               | Stainless steel (AISI 316)                      | -    |
| 1002 | O-ring                              | Nitrile rubber (NBR)                            | --   |
| 1003 | Screw s and outer case locking nuts | Stainless steel (AISI 316)                      | -    |
| 1004 | Valve support                       | Stainless steel (AISI 316)                      | -    |
| 1005 | Seeger ring                         | Stainless steel (AISI 316)                      | -    |
| 2000 | Outer case                          | Stainless steel (AISI 304)                      | -    |
| 2001 | Suction strainer                    | Stainless steel (AISI 316)                      | -    |
| 2002 | Cable guard and screw s             | Stainless steel (AISI 316)                      | -    |
| 2003 | Initial spacer                      | Stainless steel (AISI 304)                      | -    |
| 2004 | Flange and bolts                    | Stainless steel (AISI 304)                      | -    |
| 2005 | Motor adapter                       | Stainless steel (AISI 304)                      | -    |
| 2006 | 4" motor flange/coupling adapter    |   | -    |
| 2007 | 8"Motor adapter/bolts and washer    | Stainless steel (AISI 431)                      | -    |
| 3000 | Pump shaft                          | Stainless steel (AISI 431/329)                  | -    |
| 3001 | Coupling                            | Stainless steel (AISI 316)                      | -    |
| 3003 | Lower up-thrust washer              | Stainless steel (AISI 316)                      | -    |
| 3004 | Upper journal sleeve                | Stainless steel (AISI 329) with ceramic coating | -    |
| 3005 | Screw and washer                    | Stainless steel (AISI 316)                      | -    |
| 3006 | Up-thrust ring                      | Teflon (PTFE)                                   | -    |
| 4000 | Diffusers                           | Stainless steel (AISI 304)                      | -    |
| 4001 | Secondary bearing bush              | Nitrile rubber (NBR)                            | -    |
| 4002 | Floating neck ring                  | Teflon (PTFE)                                   | -    |
| 4003 | Flange clamping neck ring           | Stainless steel (AISI 304)                      | -    |
| 4004 | Bearing bush                        | Nitrile rubber (NBR)                            | -    |
| 4005 | Last/intermediate diffuser          | Stainless steel (AISI 316)                      | -    |
| 5000 | Impeller                            | Stainless steel (AISI 304)                      | -    |
| 5001 | Split cone                          | Stainless steel (AISI 316)                      | -    |
| 5002 | Split cone nut                      | Stainless steel (AISI 316)                      | -    |
| 5003 | Intermediate split cone nut         | Stainless steel (AISI 316)                      | -    |
| 5004 | Up-thrust split cone nut            | Stainless steel (AISI 304)                      | -    |
| 5005 | Wear ring                           | Stainless steel (AISI 304)                      | -    |