



Product Data Sheet

DuPont™ AmberLite™ MB6113 H/OH Ion Exchange Resin

Dyed Mixture of Gaussian, Gel, Strong Acid Cation and Strong Base Anion Exchange Resins for Industrial Demineralization Applications

Description

DuPont™ AmberLite™ MB6113 H/OH Ion Exchange Resin is a dyed mixture of strong acid cation and strong base anion exchange resins. It is fully regenerated, ready-to-use, non-regenerable, pre-mixed resin developed for the production of high-purity water. The pre-mixed resin also allows for faster initial rinse-up prior to service, which minimizes rinse wastewater volume at start-up.

AmberLite™ MB6113 H/OH is specifically designed for a full demineralization of water. A color indicator enables the visualization of the resin exhaustion point, which allows the production of demineralized water without a conductivity meter to detect the service end-point. After exhaustion, AmberLite™ MB6113 H/OH cannot be regenerated.

AmberLite™ MB6113 H/OH is the reference mixed bed for the production of demineralized water in small cartridge systems. The resin mixture is prepared from high-quality components and the proprietary manufacturing process ensures a homogeneous blue-green color consistently from batch to batch.

In operation, the resin provides a stable, high-quality demineralized water for laboratories, steam ironing, or battery fill-up. The sharp visible color change from regenerated (blue-green) to exhausted (amber-yellow) makes AmberLite™ MB6113 H/OH the product of choice for small cartridge deionization systems.

Applications

- Working mixed bed in cartridge applications

System Designs

- Non-regenerated mixed beds

Historical Reference

AmberLite™ MB6113 H/OH Ion Exchange Resin has previously been sold as AmberLite™ MB6113 Ion Exchange Resin.

Typical Properties

	Cation Resin	Anion Resin
Physical Properties		
Copolymer	Styrene-divinylbenzene	Styrene-divinylbenzene
Matrix	Gel	Gel
Type	Strong acid cation	Strong base anion, Type I
Functional Group	Sulfonic acid	Trimethylammonium
Physical Form	Translucent, spherical beads	Translucent, spherical beads
	Blue-green (as delivered) to Amber-yellow (exhausted)	
Volume Ratio	37 – 46%	63 – 54%
Chemical Properties		
Ionic Form as Shipped	H ⁺	OH ⁻
Stability		
Whole Beads	≥ 90%	
Density		
Shipping Weight	700 g/L	

Product Performance

Operating Capacity

The operating capacity of DuPont™ AmberLite™ MB6113 H/OH Ion Exchange Resin can be estimated using the following formula, which gives an approximate determination of volume of water that can be treated:

$$BV = \frac{400}{TDS \text{ (meq/L)}} \quad \text{or} \quad \frac{\text{gal}}{\text{ft}^3} = \frac{150000}{TDS \text{ (as ppm CaCO}_3\text{)}}$$

where BV (Bed Volume) is the number of liters of a feedwater containing a TDS (Total Dissolved Solids) given in meq/L that can be demineralized with one liter of the resin mixture when run to exhaustion (or US gallons per cubic foot of the resin with TDS as ppm CaCO₃).

Treated Water Quality

AmberLite™ MB6113 H/OH Ion Exchange Resin provides a high-quality demineralized water with a conductivity < 1 µS/cm and neutral pH that will satisfy most of the cartridge and laboratory applications.

Suggested Operating Conditions

Temperature Range (H ⁺ /OH ⁻ form) ‡	5 – 60°C (41 – 140°F)
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‡ Operating mixed beds at elevated temperatures, for example above 60 – 70°C (140 – 158°F), may impact the purity of the loop and resin life. Contact our technical representative for details.

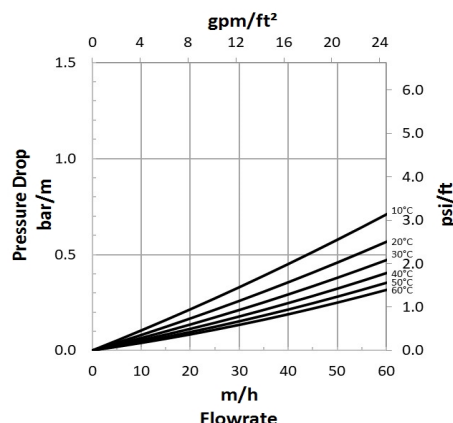
For additional information regarding recommended minimum bed depth and operating conditions for [mixed beds](#) (Form No. 45-D01127-en) in water treatment, please refer to our Tech Facts.

Hydraulic Characteristics

Estimated pressure drop for DuPont™ AmberLite™ MB6113 H/OH Ion Exchange Resin as a function of service flowrate and temperature is shown in Figure 1. These pressure drop expectations are valid at the start of the service run with clean water and a well-classified bed.

Figure 1: Pressure Drop

Temperature = 10 – 60°C (50 – 140°F)



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DuPont strongly encourages its customers to review both their manufacturing processes and their applications of DuPont products from the standpoint of human health and environmental quality to ensure that DuPont products are not used in ways for which they are not intended or tested. DuPont personnel are available to answer your questions and to provide reasonable technical support. DuPont product literature, including safety data sheets, should be consulted prior to use of DuPont products. Current safety data sheets are available from DuPont.

Please be aware of the following:

- **WARNING:** Oxidizing agents such as nitric acid attack organic ion exchange resins under certain conditions. This could lead to anything from slight resin degradation to a violent exothermic reaction (explosion). Before using strong oxidizing agents, consult sources knowledgeable in handling such materials.

Have a question? Contact us at:

www.dupont.com/water/contact-us

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