

Tender text

Project name

Project ID

Customer

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2025-01-20

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Pos.no	Description	Item no.
	Volute casing pump	
	Centrifugal pump: Etanorm PumpDrive 05123614 050-032-250/7,54 GG	
	Etanorm PumpDrive	
	Horizontal single-stage volute casing pump, ratings to EN 733, radially split volute casing with integrally cast pump feet, long-coupled design. The pump is designed with replaceable casing wear rings, closed radial impeller with multiply curved vanes, single mechanical seal or double mechanical seals to EN 12756, shaft equipped with replaceable shaft protecting sleeve in the shaft seal area. The back pull-out design allows the coupling, bearing brackets and impeller to be dismantled without the need to disconnect the pump casing from the piping.	
	PumpDrive 2 frequency inverter	
	Self-cooling frequency inverter is mounted directly on the motor. Controlled by integrated PI controller. Controlled variables are pressure, differential pressure, flow rate, temperature. Display and setting of all operating parameters via a control unit with graphical display. Setpoint adjustment or control via external standard signal or via the control unit. Protective function for drive and pump. Pump and drive parameters pre-set at the factory.	
	Design:	
	Mains voltage	: 3~ 380 V AC -10 % to 480 V AC +10 %
	Mains frequency	: 50 - 60 Hz ± 2 %
	Internal power supply unit	: 24 V ± 10 %, max. 600 mA DC
	Enclosure	: IP55 (to EN 60529)
	Ambient temperature	: -10 °C to +50 °C
	Relative humidity in operation	: 5 % to 85 %, non-condensing
	Service interface	: optical
	Analog input	: 2 x 0/2 - 10 V or 0/4 - 20 mA
	Analog output	: 1 x 0 - 10 V or 4 - 20 mA
	Digital input	: 1 x hardware enable input, 5 x parameterisable
	Relay output	: 2 changeover contacts, parameterisable
	Bus systems (optional)	: Modbus RTU, Profibus DP, LON, BACnet MS/TP, Profinet
	PumpMeter	
	Integrated, intelligent pressure transmitter with on-site display of	

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Pos.no	Description	Item no.	Qty.	UP / EUR	TP / EUR
	operating data such as suction pressure and discharge pressure, calculates the differential pressure and establishes the pump's operating point. The measured and calculated values are shown in alternation on a user-friendly display. PumpMeter is supplied completely assembled and parameterised individually for the pump it is used with.				
	Operating data				
	Fluid handled	: Water			
	Flow rate	:			
	Head	:			
	Fluid temperature	: 20,00 °C			
	Permissible fluid temperature (min./max.)	: 0 bis +110			
	Maximum operating pressure	: ≤ 16 bar			
	Ambient temperature (min./max.)	: -10 to +50°C			
	Motor/electronics				
	MEI value	: ≥ 0,4			
	Motor rating	: 0,75 kW			
	Max. rated current	: 2 A			
	Speed	: 500 1/min ... 1.800 1/min			
	Power supply	: 3 x 380 V AC - 15 % to 480 V AC +10 %			
	Motor size	: 80M			
	Energy efficiency class	: IE5			
	Enclosure	: IP55			
	Motor make	: KSB-Standard			
	Materials				
	Pump casing (102)	: Grey cast iron JL1040			
	Impeller (230)	: Steel/tempered steel E335/C45			
	Pump shaft (210)	: Grey cast iron JL1040			
	Casing cover (161)	: Grey cast iron JL1040			
	Casing wear ring, suction side (502.01): DPAF seal plate, asbestos-free				
	Casing wear ring, discharge side (502.02): Grey cast iron GG / cast iron				
	Shaft seal type	: Single mechanical seal, conical casing cover			
	Shaft seal material	: 10 = Q1Q1X4GG			
	Installation				
	Installation type	: Baseplate for the entire pump set (pump			



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Pos.no	Description	Item no.	Qty.	UP / EUR	TP / EUR
	+ drive)				
	Dimensions and connections				
	Nominal size of discharge nozzle DN2	: DN 32			
	Nominal diameter of suction nozzle DN1	: DN 50			
	Nominal pressure, suction side	: 16			
	Nominal pressure, discharge side	: 16			
	Purchase order information				
	Approx. net weight	: 138 kg			
	Make	: KSB			
	Type	: Etanorm PumpDrive 050-032-250/7,54			
	GG				
	Material price group	: 55			
	Material number	: 05123614			
	Frequency controller: PumpDrive2		1		

Data sheet: technical data

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Item-No.

Design

Type / Coding

Volute casing pump

Etanorm PumpDrive 050-032-250/7,54 GG

Company

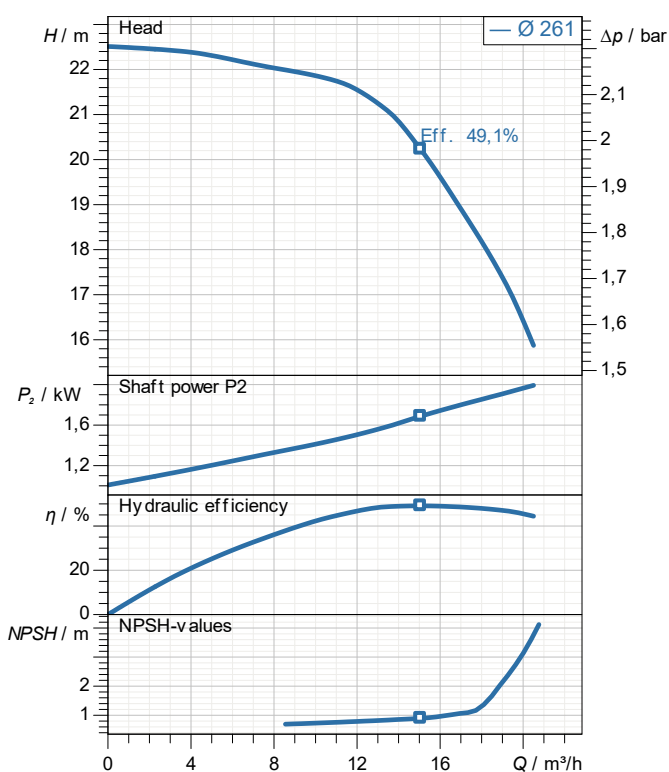
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demand data

Flow

Head

Geodetic head

Media

Liquid temperature

Concentration

Water

20 °C

100 %

Pump data

Make

Type

Design

Specific design

Max. fluid temperature

KSB

Etanorm PumpDrive 050-032-250/7,54 GG

Volute casing pump

Single head pump

140 °C

Hydraulic data (Duty point)

Flow

Head

Efficiency

Minimum Efficiency Index $\geq 0,4$

Material / sealing element

Volute casing

Discharge cover

Shaft

Impeller

Bearing bracket lantern

Casing wear ring

Grey cast iron JL1040

Grey cast iron JL1040

Steel/tempered steel E335/C45

Grey cast iron JL1040

DPAF seal plate, asbestos-free

Grey cast iron GG / cast iron

Motor data

Power uptake

Rated power

Speed

Rated voltage

Rated current

Degree of protection

0,882 kW

0,75 kW

1.500 1/min

400 V

2 A

IP55

Product information

Ident. No./ type key

Weight loaded

Gross price

PL 2025-01-20

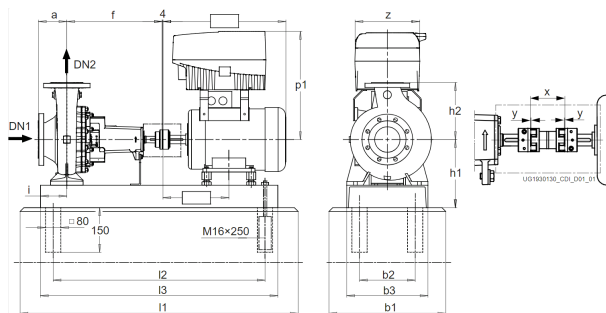
Price group

05123614

138 kg

12.025,43 EUR

55



Data sheet: performance curve

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Etanorm PumpDrive 050-032-250/7,54 GG

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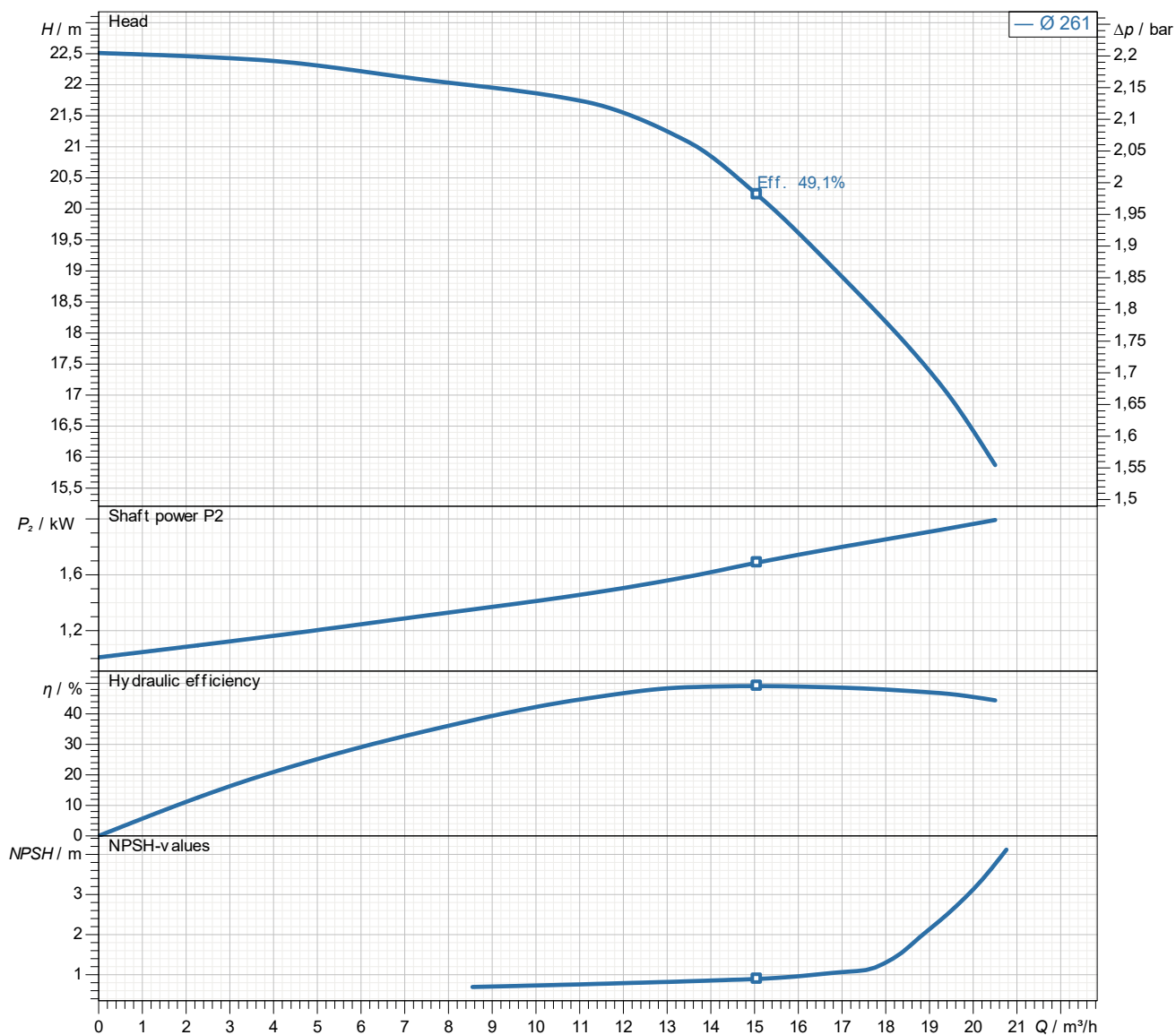
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Performance curve

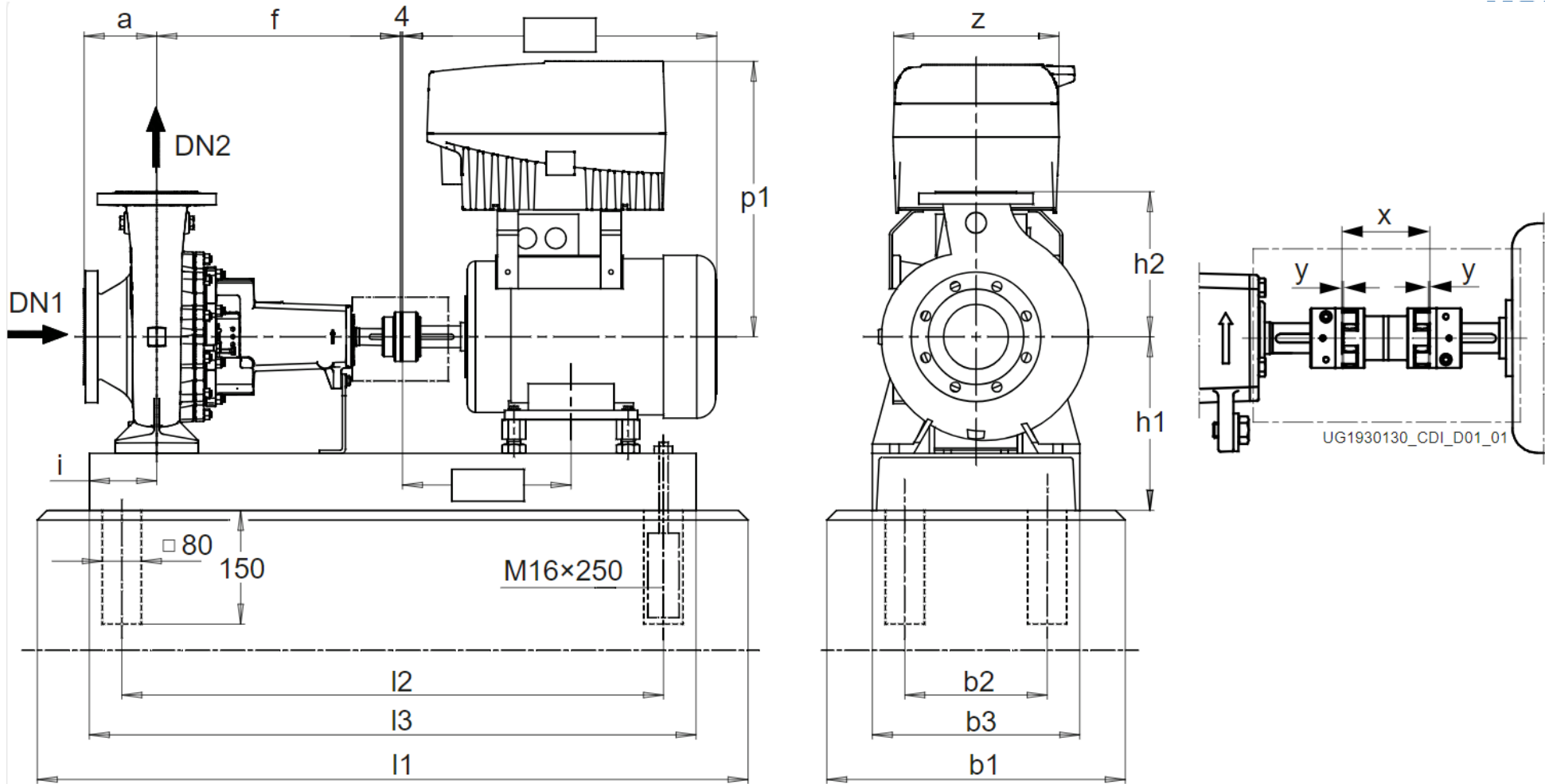
Etanorm PumpDrive 050-032-250/7,54 GG



Density 998,3 kg/m³

Viscosity 1,005 mm²/s

Dimensions



Name	Wert	Name	Wert
a	100 mm		
b1	500 mm		
b2	280 mm		
b3	350 mm		
DN1	50 mm		
DN2	32 mm		
f	360 mm		
h1	280 mm		
h2	225 mm		
i	112 mm		
x	100 mm		